

Date: Monday, 11/28/2005 9:24:37 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: BRACKET ASSEMBLY		
Job Number	: 24977			Part Number	: D3162044		
Estimate Number	: 10971			Drawing Number	: D3162 REV A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 11/28/2005 S.O. No. : <u>N/A</u>			Drawing Revision	: A		
Prsht Rev.	: NC			Material	: N/A		
First Issue	: N/A Type : MACHINED PARTS			Due Date	: 12/5/2005		
Previous Run	: N/A			Qty:	8		
Written By	: <u>See comment below</u>			Um:	Each		
Checked & Approved By	: <u>See comment below</u>						
Comment	: Est Rev:A New Issue 05-11-24			JLM			

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6S063	6061-T6 .063 Sheet ✓	
		Comment: Qty.: 0.0263 sf(s)/Unit Total : 0.2100 sf(s) 6061-T6 .063 Sheet (6061T6S063) Batch: <u>M 18556 ml</u>	
2.0	SHEAR	SHEAR ✓	
		Comment: SHEAR Cut Blanks as per Dwg D3162 1.950" X 1.200" Grain Along 2.100"	
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1	
		Comment: HAAS CNC VERTICAL MACHINING #1 Machine as per Folio FA & Dwg D3162 <sup>3F</sup> <u>Hand made</u>	
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
5.0	QC3	SECOND CHECK	
		Comment: SECOND CHECK	

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Seq. #: Machine Or Operation:

Description :

6.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr

2-C'Sink as per Dwg D3162

ml 05/11/30

7.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Form as per Dwg D3162

ml 05/11/30

8.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 05/11/30

7

9.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

ml 05/11/30

7

10.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

M 05/11/30

7

11.0 MS21059L3 Nut Plate



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s) 7

Pick:

Qty	Part Number	Description	Batch
1	MS21059L3	Nut Plate	M14602

ml 05/11/30

7

12.0 MS20426AD34 RIVET



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s) 14

Pick:

Qty	Part Number	Description	Batch
2	MS20426ad3-4	Rivet	M15786

ml 05/11/30

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Description :

13.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3162

ml05/11/30

14.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 05/11/30

15.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: CA-19

ml05/11/30

16.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

54C 05/12/01

SD 05/12/01

Job Completion

